

Version: A0 2021-5-26



Order Code: BSPD220C20P-6

Features

Bencent PCB SPD

- Size Design41.6 $\times$ 31 $\times$ 38.2 ( $\pm$ 0.5) mm
- High Current Handling Capability20kA @ 8/20μs
- Fast Response and Long Service Life
- Reliable to Protect Surge Voltage
- Possess SPD Disconnection
- Possess SPD deterioration monitoring
- Impulse Test Classification: class II tests

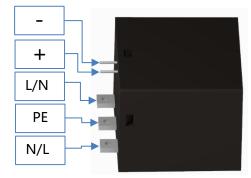
#### Application information

Single-phase AC Power

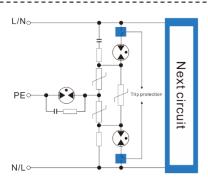
#### Exterior



#### Package (Top View)



#### **Schematics**

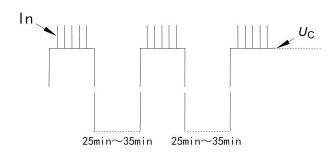


#### **Agency Approvals**

Icon	Description		
RoHS	Compliance with 2011/65/EU		
HF	Compliance with IEC61249-2-21:2003		
8	Mean lead free		

#### Test Method

- 1.Test Ability Executivestandard: IEC 61643-11: 2011, GB 18802.1-2011.
- 2.Test Port:L-PE,N-PE and L-N.
- 3. Three groups of five impulses of 8/20 current impulses with positive polarity shall be applied, Each impulse shall be synchronized to the power frequency. The test samples are connected to Uc, Starting from 0° the synchronization angle shall bencreased in steps of 30° with a tolerance of  $\pm$  5° for each synchronization angle, The testsare described in Figure.
- 4. The interval between the impulses is 50 s 60 s, the interval between the groups is 25 min 35 min.





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#### **Electrical Parameter**

Rated operating voltage Un	220	V	
Maximum continuous operating voltage Uc <sup>1)2)</sup>	300	VAC	
Nominal discharge current In ( 8/20µs ) <sup>3)</sup>	20	kA	
( L-N/L-PE/N-PE ) Voltage protection level $\;$ Up ( $8/20\mu s$ ) $^{3)}$	1.5	kV	
Operating and storage Temperature	-40 ~ +85	℃	
Modes of protection	L-PE/N-PE/L-N	/	
IP Code	IP20	/	
Housing material <sup>3)</sup>	UL94 V0	/	

1) At delivery AQL 0.65 level II GB/T 2828.1-2003 2) In ionized mode

#### Part Numbering System

В	SPD	220	C	20	P	-6	
(1)	(2)	(3)	(4)	(5)	(6)	(7)	

(1) Bencent

(2) SPD Surge Protective Device (3) Nominal Voltage: 220VAC

(4) SPD Classification: C

(5) Nominal Discharge Current: 20kA

(6) P Surge Protective Device Installed on PCB (7)"-6" means the special structure of this type

#### **Product Characteristics**

Lead Material	РСВ		
Body Material	PC, Ceramics, Epoxy, Metal		
Terminal Finish	Copper Tin Plated		

#### Environmental ReliabilityCharacteristics

Testing items	Technical standards		
High Temperature Storage Test	Temperature: 85°C		
Tilgii Temperature Storage Test	Time:2H		
Low Temperature Storage Test	Temperature: -40°C		
Low Temperature Storage Test	Time:2H		
Thermal Shock	Temperature:-40∼85°C Cycle:5		
	Frequency: 10Hz~55Hz		
Vibration	Acceleration: 20m/s2 (2g)		
Vibration	Direction of vibration: $x/y/z$		
	Time: 30min		
Designation of coldering heat	Temperature: 260±5℃		
Resistance of soldering heat	Time of dip soldering: 10s, 1time		

Note: Up-screen program can be specified by customer's request via contacting Bencent service

# Solderability test

Solderability	Solder Pot Temperature:	245°C±5°C	
	Solder Dwell Time:	4-6 seconds	

<sup>3)</sup> Terms and current waveforms in accordance with GB18802.1-2011, IEC 61643-11: 2011.

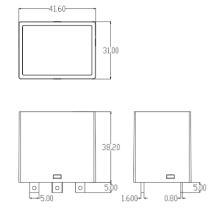




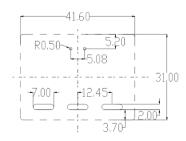
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#### **Product Dimensions**

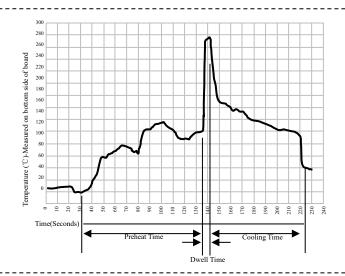


## PCB Top Drilling Layer

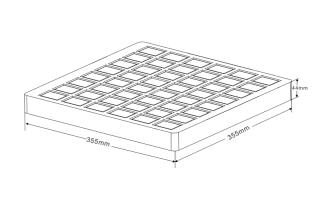


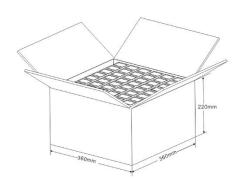
## Wave Solderingprofile

Wave	e Soldering Condition	Pb-Free assembly		
Pre Heat	Temperature Min	100°C		
	Temperature Max	150°C		
	Time (min to max)	60 – 180 secs		
Solder Pot Temperature		270°C Max		
Solder Dwell Time		2-5 seconds		



## Package Information





Outline	Per Dish	Per Carton	C	arton Size(mr	n)
Outilite	(PCS)	(PCS)	L	W	Н
Skin packing	48	240	360	360	220