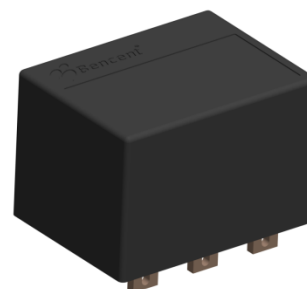


## Features

- Size Design  $41 \times 30.5 \times 27.2$  ( $\pm 0.5$ ) mm
- High Current Handling Capability 20kA @ 8/20 $\mu$ s
- Fast Response and Long Service Life
- Reliable to Protect Surge Voltage
- Possess SPD Disconnection
- Impulse Test Classification: class II tests or class III tests

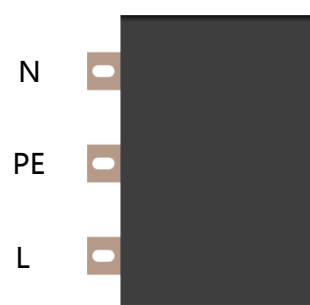
## Exterior




## Application information

- Single-phase AC Power

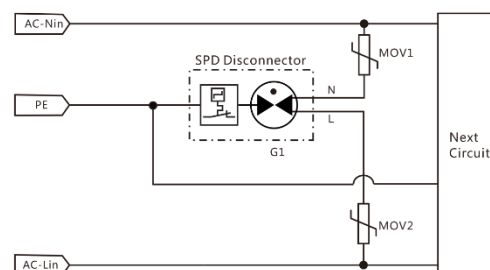
## Package (Top View)



## Agency Approvals

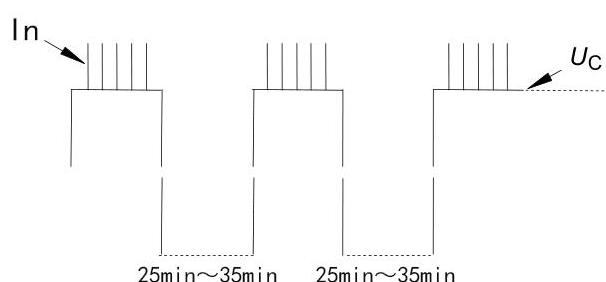
Icon	Description
<b>RoHS</b>	Compliance with 2011/65/EU
<b>HF</b>	Compliance with IEC61249-2-21:2003
	Mean lead free

## Schematics

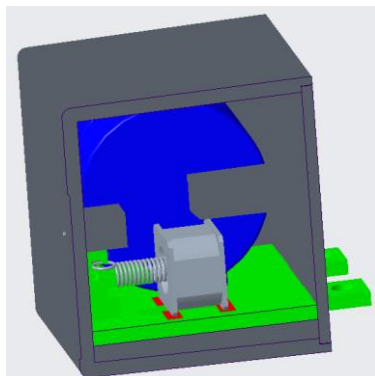


## Test Method

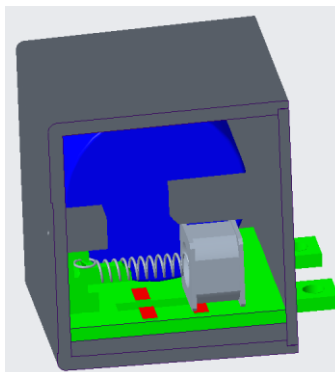
1. Test Ability Executive standard: IEC 61643-11: 2011, GB 18802.1-2011.
2. Test Port: L-PE, N-PE.
3. Three groups of five impulses of 8/20 current impulses with positive polarity shall be applied. Each impulse shall be synchronized to the power frequency. The test samples are connected to  $U_c$ . Starting from  $0^\circ$  the synchronization angle shall be increased in steps of  $30^\circ$  with a tolerance of  $\pm 5^\circ$  for each synchronization angle. The tests are described in Figure.
4. The interval between the impulses is 50 s – 60 s, the interval between the groups is 25 min – 35 min.



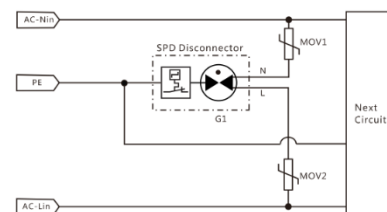
## SPD Disconnecter



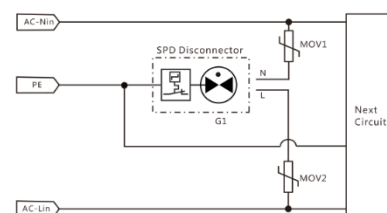
SPD Normal State



SPD Failure State



正常状态时电气原理图



失效状态时电气原理图

## Electrical Parameter

Rated operating voltage $U_n$	220	V
Maximum continuous operating voltage $U_c^{1)2)}$	250	V
Nominal discharge current $I_n (8/20\mu s)^{3)}$	20	kA
( L-PE/N-PE ) Voltage protection level $U_p (8/20\mu s)^{3)}$	1.5	kV
Combination wave $U_{oc} (1.2/50\mu s @ 8/20\mu s)^{3)}$	20@10	kV@kA
Operating and storage Temperature	-40 ~ +85	°C
Modes of protection	L-PE/N-PE	/
IP Code	IP20	/
Housing material <sup>3)</sup>	UL94 V0	/
Weight	45.5	g

1) At delivery AQL 0.65 level II GB/T 2828.1-2003

2) In ionized mode

3) Terms and current waveforms in accordance with GB18802.1-2011, IEC 61643-11: 2011.

## Part Numbering System

B	SPD	220	C	20	P	-1
(1)	(2)	(3)	(4)	(5)	(6)	(7)

(1) Bencent

(2) SPD Surge Protective Device

(3) Nominal Voltage: 220VAC

(4) SPD Classification: C

(5) Nominal Discharge Current: 20kA

(6) P Surge Protective Device Installed on PCB

(7) "-1" means the special structure of this type

## Product Characteristics

Lead Material	PCB
Body Material	PC、Ceramics、Epoxy、Metal
Terminal Finish	Copper Tin Plated

## Environmental Reliability Characteristics

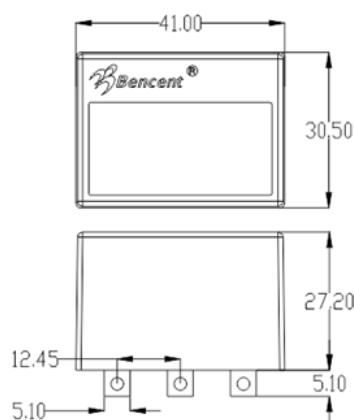
Testing items	Technical standards
High Temperature Storage Test	Temperature: 85°C Time: 2H
Low Temperature Storage Test	Temperature: -45°C Time: 2H
Thermal Shock	Temperature: -45--85°C    Cycle: 5
Vibration	Frequency: 10Hz~55Hz Acceleration: 20m/s <sup>2</sup> (2g) Direction of vibration: x/y/z Time: 30min
Resistance of soldering heat	Temperature: 260±5°C Time of dip soldering: 10s, 1time

Note: Up-screen program can be specified by customer's request via contacting Bencent service

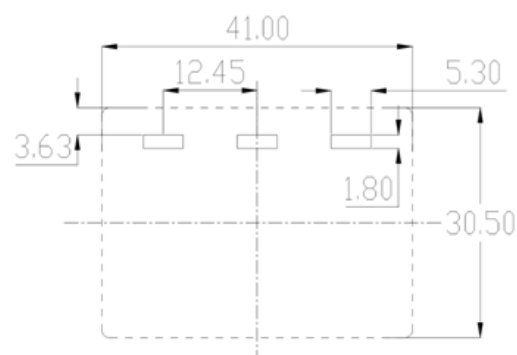
## Solderability test

Solderability	Solder Pot Temperature:	245°C ±5°C
	Solder Dwell Time:	4-6 seconds

## Product Dimensions

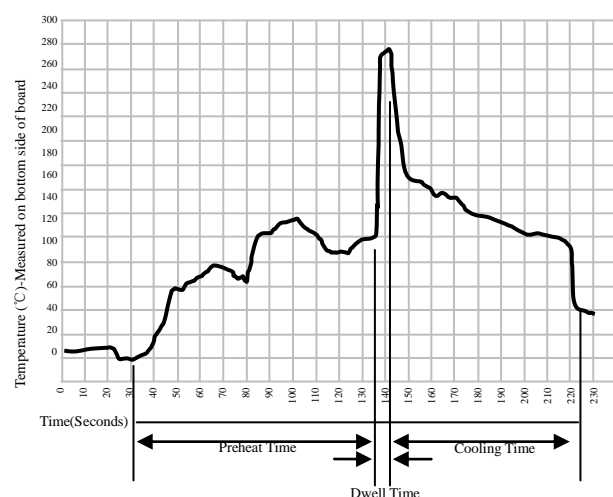


## PCB Top Drilling Layer

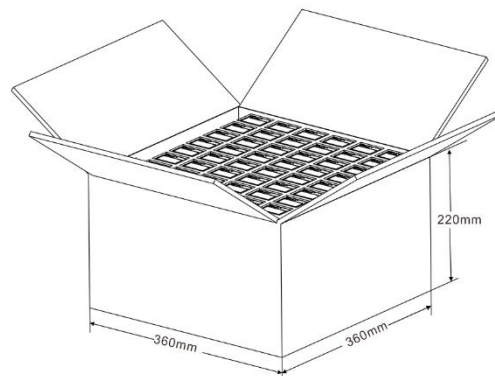
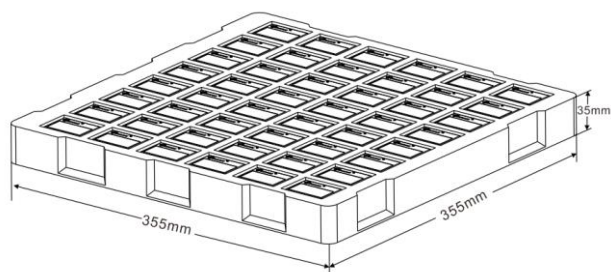


## Wave Soldering profile

Wave Soldering Condition		Pb-Free assembly
Pre Heat	Temperature Min	100°C
	Temperature Max	150°C
	Time (min to max)	60 – 180 secs
Solder Pot Temperature		270°C Max
Solder Dwell Time		2-5 seconds



## Package Information



Outline	Per Dish (PCS)	Per Carton (PCS)	Carton Size(mm)		
			L	W	H
Skin packing	48	288	360	360	220